

**1 Identification****Product identifier****Trade name:** Vascomill HD 20**Article number:** 03263-05**Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

**Application of the substance / the preparation:**

For industrial use only

Metal working fluid

**Details of the supplier of the safety data sheet****Manufacturer / Supplier:**

BLASER SWISSLUBE, Inc.

31 Hatfield Lane

Goshen, NY 10924

USA

Phone: +1 (0) 845 294 32 00

Fax : +1 (0) 845 294 31 02

Mailto: mailboxusa@blaser.com

**Information department:**

Product Safety Department

E-mail: sds@blaser.com

**Emergency telephone number:**

For advice on chemical emergencies, spillages, fires or exposures: +1 866 928 0789 (Toll free)

**2 Hazard identification****Classification of the substance or mixture** Not classified.**Label elements****GHS label elements** The product does not meet the criteria which leads to a labeling.**Hazard pictograms** not applicable**Signal word** not applicable**Hazard statements** not applicable**Other hazards** None**Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**3 Composition/Information on ingredients****Chemical characterization: Mixtures****Description:**

Mixture of the substances listed below with nonhazardous additions.

Mixture of highly viscous aliphatic hydrocarbons, not readily volatile, and chlorinated paraffins (>C<sub>20</sub>).**4 First aid measures****Description of first aid measures****General information:** No special measures required.**After inhalation:** Not applicable, as the concentrate is not volatile.**After skin contact:** Generally the product does not irritate the skin.**After eye contact:** Rinse opened eye for several minutes under running water.**After swallowing:** If symptoms persist consult doctor.**Information for doctor:****Most important symptoms and effects, both acute and delayed** No further relevant information available.

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**Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

**5 Firefighting measures****Extinguishing media****Suitable extinguishing agents:** CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.**For safety reasons unsuitable extinguishing agents:** Water with full jet**Special hazards arising from the substance or mixture** No further relevant information available.**Advice for firefighters****Protective equipment:** No special measures required.**Additional information** Cool endangered receptacles with water spray.**6 Accidental release measures****Personal precautions, protective equipment and emergency procedures** Not required.**Environmental precautions:** Do not allow to enter sewers/ surface or ground water.**Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

**Reference to other sections**

No dangerous substances are released.

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**7 Handling and storage****Handling:****Precautions for safe handling**

The product is not subject to classification.

Observe the general safety regulations when handling chemicals.

**Information about protection against explosions and fires:** No special measures required.**Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.**Information about storage in one common storage facility:** Store away from oxidizing agents.**Further information about storage conditions:**

Protect from heat and direct sunlight.

Optimal storage temperature between -10°C and +40°C.

Optimal storage temperature between 5°F and 104°F

Minimum shelf life: In closed, original container, at least 36 months.

**Specific end use(s)** No further relevant information available.**8 Exposure controls/ Personal protection****Additional information about design of technical systems:** No further data; see item 7.**Control parameters****Components with limit values at the workplace:**General indication value for metalworking fluids (without obligation): 10 mg/m<sup>3</sup>.**Additional information:** The lists that were valid during the creation were used as basis.

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**Exposure controls****Personal protective equipment:****General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

**Respiratory Protection:** Not required.**Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves (recommended):** Suitable protective gloves: Nitrile gloves, minimum thickness of 0.3 mm.**Breakthrough time of glove material:**

The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection (recommended):** Eye protector with side protection (framed eyeglasses) ANSI Z87.1 – 2010**Body protection (recommended):** Protective work clothing

## 9 Physical and chemical properties

**Information on basic physical and chemical properties****General Information****Appearance:**

|                        |                      |
|------------------------|----------------------|
| <b>Form:</b>           | Fluid                |
| <b>Color:</b>          | Amber colored        |
| <b>Odor:</b>           | Weak, characteristic |
| <b>Odor threshold:</b> | Not determined.      |

**pH-value:** Not applicable.**Change in condition:**

|                                     |  |
|-------------------------------------|--|
| <b>Melting point/Melting range:</b> | Not applicable                           |
| <b>Boiling point/Boiling range:</b> | >300 °C (>572 °F) (DIN 51751 / ASTM D86) |

**Flash point:** 220 °C (428 °F) (ISO 2592 / ASTM D92)**Flammability (solid, gaseous):** Not applicable.**Ignition temperature:** >350 °C (>662 °F) (DIN 51794 / ASTM E659)**Decomposition temperature:** Not determined.**Auto igniting:** Product is not selfigniting.**Danger of explosion:** Product does not present an explosion hazard.**Explosion limits (@1013 mbar):**

|               |                 |
|---------------|-----------------|
| <b>Lower:</b> | Not determined. |
| <b>Upper:</b> | Not determined. |

**Oxidizing properties** Not applicable.**Density at 20 °C (68 °F):** 0.95 g/cm<sup>3</sup> (7.93 lbs/gal) (DIN 51757 / ASTM D1217)**Relative density** 0.95 @ 68°F (20°C) (DIN 51757 / ASTM D1217)**Vapor density** Not applicable.

Not determined.

**Evaporation rate** Not determined.**Solubility in / Miscibility with****Water:** Insoluble.**Partition coefficient (n-octanol/water):** Not determined.

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**Viscosity****Kinematic at 40 °C (104 °F):** 20 mm<sup>2</sup>/s (ISO 3104 / ASTM D445)**Other information:**

none

No further relevant information available.

**10 Stability and reactivity****Reactivity** None known if used as directed.**Chemical stability** Stable under recommended storage conditions.**Possibility of hazardous reactions** Reacts with strong oxidizing agents.**Conditions to avoid** No further relevant information available.**Incompatible materials:** No further relevant information available.**Hazardous decomposition products****(in case of fire or oxidation):**

Carbon monoxide and carbon dioxide

Chlorine compounds

Sulfur oxides (SO<sub>x</sub>)**Additional information:**

No hazardous decomposition products can be expected when properly handled and stored.

Release of flammable substances in distillation systems with solvent recovery possible.

Risk of accumulation in the solvent circuit.

Formation of trimethyl pentene possible.

Formation of hydrogen sulfide possible.

**11 Toxicological information****Information on toxicological effects****Acute toxicity:****LD/LC50 values that are relevant for classification:**

&gt; 2000 - &lt; 5000 mg / kg (oral, rat)

> 5,100 mg/m<sup>3</sup> 4h (inhalation, rat)**Primary irritant effect:****on the skin:** No irritant effect.**on the eye:** No irritating effect.**Sensitization:** No sensitizing effects known.**Additional toxicological information:**

The product is not subject to classification according to internally approved calculation methods for preparations:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

**IARC (International Agency for Research on Cancer)**

None of the ingredients is listed in groups 1, 2A, or 2B.

**NTP (National Toxicology Program)**

None of the ingredients are listed.

**OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

**12 Ecological information****Toxicity****Aquatic toxicity:** No further relevant information available.**Persistence and degradability** biodegradable

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**Behavior in environmental systems:****Bioaccumulative potential** No further relevant information available.**Mobility in soil** No further relevant information available.**Additional ecological information:****General notes:** Do not allow product to reach ground water, water course or sewage system.**Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**Other adverse effects** No further relevant information available.**13 Disposal considerations****Waste treatment methods****Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**Used containers****Recommendation:** Disposal must be made according to official regulations.**14 Transport information****UN-Number****DOT/TDG, ADR, IMDG, IATA**

Not regulated

**DOT/TDG, ADR, IMDG, IATA**

Not regulated

**DOT, IMDG, IATA****Hazard Classification:**

Not regulated

**DOT/TDG, ADR, IMDG, IATA**

Not regulated

**Environmental hazards****Marine pollutant (according to IMDG):**

No

**Special precautions for user**

Not applicable.

**Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

**Transport/Additional information:**

Not hazardous according to the above specifications.

**IATA**

IATA Dangerous Goods Regulation (DGR): latest edition

**UN "Model Regulation":**

Not regulated

**15 Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture:****TSCA (Toxic Substances Control Act):**

All ingredients are listed on the U.S. TSCA inventory or exempt from premanufacture notice requirements.

**Canadian substance listings:****Canadian Domestic Substances List (DSL): (Substances not listed.)**

Ester oil

**Canadian Non Domestic Substances List (NDSL)**

Ester oil

**Canadian Environmental Protection Act (CEPA), Schedule 1:**

None of the ingredients is listed.

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**National Pollutant Release Inventory (NPRI)**

None of the ingredients are listed.

**National regulations:** no further regulations.**Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**H.R.2420 (RoHS):**

This product fulfill the H.R.2420 requirements in that the EDEE Act regulated materials are absent or their concentrations are significantly below regulatory thresholds.

**IP346:**

The mineral oil used in this product passes IP346 for DMSO extractable PAH's (Polycyclic aromatic hydrocarbons).

**BSE/TSE:**

Materials and/or synthetically modified materials which are of animal origin from bovine, ovine, goats, cats, dogs, deer, elk and/or mink, are NOT included in this product.

**Department issuing SDS:** Product Stewardship**Editor's notice:**

The above mentioned data correspond to our present state of knowledge and experience. The safety data sheet serves as description of the products in regard to necessary safety measures. The indications have not the meaning of guarantees on properties.

**Abbreviations and acronyms:**

ICAO: International Civil Aviation Organisation

RoHS: Restriction of Hazardous Substances

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

ISO: International Organisation for Standardisation

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

SVHC: Substance of Very High Concern (REACH)

DMSO: Dimethyl sulphoxide extract

IP 346: Institute of Petroleum and related for testing methods for petroleum and fuel products.

CLP: Classification, Labeling and Packaging (European GHS)

PBT: Persistent, Bioaccumulative and Toxic chemicals

vPvB: very Persistent and very Bioaccumulative chemicals

ATE: Acute Toxicity Estimate

**\* Data compared to the previous version altered.**

The asterisk (\*) on the left side indicate the respective changes from the previous version.