SAFETY DATA SHEET



Blasocut 466 HDD

Section 1. Identification

Product identifier	:	Blasocut 466 HDD
Product code	:	40466-52
Other means of identification	:	Not available.
Product type	:	Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Industrial use only. Metal working fluids	
Uses advised against	
Consumer use.	

Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	: Blaser Swisslube (S) Pte. Ltd. No. 1 Yishun Industrial Street 1 A'Posh Bizhub #05-08 768160 Singapore Tel:+65 6339 6881 E-Mail: singapore@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +65 3165 2217 (24h/7d)

Section 2. Hazards identification

Classification of the	: SKIN CORROSION/IRRITATION - Category 2
substance or mixture	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A

GHS label elements, including precautionary statements

Hazard pictograms	
Signal word	: Warning
Hazard statements	: H315 - Causes skin irritation. H319 - Causes serious eye irritation.
Precautionary statements	
Prevention	 P280 - Wear protective gloves. Wear eye or face protection. P264 - Wash thoroughly after handling.

Section 2. Hazards identification

Response	:	 P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Other hazards which do not		None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated middle	≥25 - ≤50	64742-46-7
2,2'-(cyclohexylimino)bisethanol	<10	4500-29-2
1-phenoxypropan-2-ol	≤5	770-35-4
3,5,5-trimethylhexanoic acid	≤3	3302-10-1
dicyclohexylamine	<2.5	101-83-7
(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine	≤3	110-25-8
2-n-butyl-benzo[d]isothiazol-3-one	≤0.3	4299-07-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula

: Not applicable.

Section 4. First aid measures

Description	n of necessar	y first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects	<u>s</u>		
Eye contact	:	Causes serious eye irritation.	
Inhalation	:	No known significant effects or critical hazards.	
Skin contact	:	Causes skin irritation.	
Ingestion	:	No known significant effects or critical hazards.	
Over-exposure signs/symptoms			
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	1	No specific data.	
Skin contact	:	Adverse symptoms may include the following: irritation redness	
Ingestion	÷	No specific data.	

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefig	hting measures
Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Special protective		
equipment for fire-fighters	5	

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.				
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".				
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).				
Methods and material for cor	nta	inment and cleaning up				
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.				
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.				

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits			
Distillates (petroleum), hydrotreated middle		Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 5 mg/m ³ 8 hours. Form: Mist PEL (short term): 10 mg/m ³ 15 minutes. Form: Mist			
Appropriate engineering controls	: Good general ventilation s contaminants.	hould be sufficient to control worker exposure to airborne			
Environmental exposure controls	they comply with the requin cases, fume scrubbers, filt	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection meas	ures				
Hygiene measures	: Wash hands, forearms and eating, smoking and using Appropriate techniques sh Wash contaminated clothin	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	assessment indicates this gases or dusts. If contact	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.			
Skin protection					
Hand protection	be worn at all times when l this is necessary. Conside check during use that the should be noted that the tin different for different glove	vious gloves complying with an approved standard should handling chemical products if a risk assessment indicates ering the parameters specified by the glove manufacturer, gloves are still retaining their protective properties. It me to breakthrough for any glove material may be manufacturers. In the case of mixtures, consisting of otection time of the gloves cannot be accurately			
Body protection	being performed and the ri	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Other skin protection	selected based on the task	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Respiratory protection	appropriate standard or ce	potential for exposure, select a respirator that meets the rtification. Respirators must be used according to a ram to ensure proper fitting, training, and other important			

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	

Colour

: Liquid.

: Yellow.

Date of issue/Date of revision

Section 9. Physical and chemical properties and safety characteristics

Odour	1	Characteristic.
Odour threshold	:	Not available.
рН	:	8.4 to 9.1 [Conc. (% w/w): 5%]
Melting point/freezing point	:	Not available.
Pour point	:	<0°C (<32°F)
Boiling point, initial boiling point, and boiling range	:	Not available.
Flash point	:	Open cup: Not applicable.
Evaporation rate	1	Not available.
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Not available.
Vapour pressure	:	Not available.
Relative vapour density	1	Not available.
Relative density	:	Not available.
Density	:	0.912 g/cm³
Dispersibility properties	:	Dispersible in the following materials: cold water and hot water.
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	1	Not available.
Viscosity	1	Kinematic (40°C (104°F)): 29.6 mm²/s (29.6 cSt)
Flow time (ISO 2431)	:	Not available.
Particle characteristics		
Median particle size	:	Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products SADT	 Under normal conditions of storage and use, hazardous decomposition products should not be produced. Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated middle	LD50 Dermal	Rabbit	>3160 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
2,2'-(cyclohexylimino) bisethanol	LD50 Oral	Rat - Female	>2000 mg/kg	-
1-phenoxypropan-2-ol	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
3,5,5-trimethylhexanoic acid	LD50 Oral	Rat	1160 mg/kg	-
dicyclohexylamine	LD50 Dermal	Rabbit	200 to 316 mg/ kg	-
	LD50 Oral	Rat	373 mg/kg	-
(Z)-N-methyl-N-(1-oxo- 9-octadecenyl)glycine	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
dicyclohexylamine	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-

Conclusion/Summary

Skin

Eyes

pH value - Used for classificationpH value - Used for classification

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name		Route of exposure	Target organs
2,2'-(cyclohexylimino)bisethanol	Category 2	oral	-

Aspiration hazard

Product/ingredient name	Result
Distillates (petroleum), hydrotreated middle	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Date of issue/Date of revision

Section 11. Toxicological information

		giotai initeritation
Eye contact	:	Causes serious eye irritation.
Inhalation	1	No known significant effects or critical hazards.
Skin contact	1	Causes skin irritation.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	<u>/sic</u>	al, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	1	No specific data.
Skin contact	-	Adverse symptoms may include the following: irritation redness
Ingestion	- :	No specific data.
Delayed and immediate effect	<u>ts</u>	as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	<u>ect</u>	<u>s</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasocut 466 HDD	N/A	5930.2	N/A	262.1	N/A
2,2'-(cyclohexylimino)bisethanol	500	N/A	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	N/A	N/A	N/A	N/A
3,5,5-trimethylhexanoic acid	1160	N/A	N/A	N/A	N/A
dicyclohexylamine	100	300	N/A	N/A	N/A
(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine	N/A	N/A	N/A	11	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2,2'-(cyclohexylimino) bisethanol	EC50 >100 mg/l	Fish	96 hours
1-phenoxypropan-2-ol	EC50 >100 mg/l	Algae	96 hours
	EC50 220 to 460 mg/l	Fish	96 hours
	LC50 370 mg/l	Daphnia	48 hours
3,5,5-trimethylhexanoic acid	LC50 123 mg/l	Fish	96 hours
dicyclohexylamine	LC50 0.38 mg/l	Algae	72 hours
	NOEC 0.013 mg/l	Algae	72 hours
	Acute EC50 8 mg/l	Daphnia	48 hours
	Acute LC50 12 mg/l	Fish	96 hours
	Acute NOEC 0.016 mg/l	Daphnia	21 days
(Z)-N-methyl-N-(1-oxo- 9-octadecenyl)glycine	LC50 1 to 10 mg/l	Fish	96 hours
2-n-butyl-benzo[d]isothiazol- 3-one	EC50 0.45 mg/l	Algae	72 hours
	EC50 0.093 mg/l	Daphnia	48 hours
	LC50 0.15 mg/l	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose	Inoculum
Distillates (petroleum), hydrotreated middle	OECD 306	74 % - 28 days		-	-
Product/ingredient name	Aquatia half life				
r rouucunigretient name	Aquatic half-life		Photolysi	S	Biodegradability

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-phenoxypropan-2-ol	1.41	-	low
3,5,5-trimethylhexanoic acid	3.2	-	low
dicyclohexylamine	2.724	-	low
(Z)-N-methyl-N-(1-oxo-	3.5 to 4.2	-	low
9-octadecenyl)glycine			

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ	ADR/RID	ADN
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	9006
UN proper shipping name	-	-	-	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class (es)	-	-	-	-	9
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	Yes.

Additional information

ADN

: The product is only regulated as a dangerous good when transported in tank vessels.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

China

- : All components are listed or exempted.
- : At least one component is not listed. Europe

Section 16. Other information

<u>History</u>	
Date of printing	: 6/27/2022
Date of issue/Date of revision	: 6/27/2022
Date of previous issue	: No previous validation
Version	: 1
	Product Stewardship Blaser Swisslube AG
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Expert judgment
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A	Expert judgment

References

: Not available.

✓ Indicates information that has changed from previously issued version.

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