SAFETY DATA SHEET



Synergy 915

Section 1. Identification

Product identifier : Synergy 915
Product code : 11915-03
Other means of : Not available.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only. Metal working fluids

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG

Winterseistrasse 22 CH-3415 Hasle-Rüegsau

Switzerland

Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com

Supplier's details : Blaser Swisslube (S) Pte. Ltd.

No. 1 Yishun Industrial Street 1 A'Posh Bizhub #05-08

768160 Singapore Tel:+65 6339 6881

E-Mail: singapore@blaser.com

e-mail address of person responsible for this SDS

: reach@blaser.com

Emergency telephone number (with hours of

operation)

: +65 3165 2217 (24h/7d)

Section 2. Hazards identification

Classification of the substance or mixture

: SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A

GHS label elements, including precautionary statements

Hazard pictograms :



Signal word : Warning

Hazard statements: H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

Precautionary statements

Prevention: P280 - Wear protective gloves. Wear eye or face protection.

P264 - Wash thoroughly after handling.

Date of issue/Date of revision : 5/23/2022 Date of previous issue : No previous validation Version : 1 1/11 SG

Section 2. Hazards identification

: P362 + P364 - Take off contaminated clothing and wash it before reuse. Response

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.

: Not applicable. **Storage Disposal** : Not applicable.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
1-aminopropan-2-ol	≥10 - ≤22	78-96-6
neodecanoic acid	≤10	26896-20-8
benzotriazole	≤3	95-14-7
pyridine-2-thiol 1-oxide, sodium salt	≤0.23	3811-73-2
1,2-Ethanediamine, N1,N1,N2,N2-tetramethyl-, polymer with 1,1'-oxybis [2-chloroethane]	≤0.12	31075-24-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Inhalation : Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if

> respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance

for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

: Wash out mouth with water. Remove dentures if any. If material has been Ingestion

swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

2/11 SG

Version:1

Date of issue/Date of revision : 5/23/2022 Date of previous issue : No previous validation

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

: In a fire or if heated, a pressure increase will occur and the container may burst.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Date of issue/Date of revision : 5/23/2022 Date of previous issue : No previous validation Version : 1 3/11 SG

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 18

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state: Liquid.Colour: Yellowish.Odour: Bland.

Odour threshold : Not available.

pH : 8.9 to 9.4

Melting point/freezing point : Not available.

Pour point : <0°C (<32°F)

Date of issue/Date of revision : 5/23/2022 Date of previous issue : No previous validation Version : 1 5/11 SG

Section 9. Physical and chemical properties and safety characteristics

Boiling point, initial boiling point, and boiling range

: >100°C (>212°F)

Flash point

: Closed cup: >120°C (>248°F) Open cup: Not applicable.

Evaporation rate : Not available.
Flammability : Not available.
Lower and upper explosion : Not available.

limit/flammability limit

Vapour pressure : Not available.

Relative vapour density : Not available.

Relative density : Not available.

Density : 1.064 g/cm³

Dispersibility properties: Dispersible in the following materials: cold water and hot water.

Solubility in water : Not available.

Miscible with water : Yes.

Partition coefficient: n-

octanol/water

Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Kinematic (40°C (104°F)): 16.4 mm²/s (16.4 cSt)

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
1-aminopropan-2-ol	LD50 Dermal	Rabbit	1851 mg/kg	-
	LD50 Oral	Rat	2098 mg/kg	-
neodecanoic acid	LD50 Oral	Rat	2000 mg/kg	-
benzotriazole	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	500 mg/kg	-
pyridine-2-thiol 1-oxide, sodium salt	LD50 Dermal	Rat	1800 mg/kg	-
	LD50 Oral	Rat	1500 mg/kg	-
1,2-Ethanediamine, N1,N1, N2,N2-tetramethyl-, polymer with 1,1'-oxybis [2-chloroethane]	LD50 Dermal	Rat	>2000 mg/kg	-
-	LD50 Oral	Rat	1951 mg/kg	-

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin : pH value - Used for classification **Eyes** : pH value - Used for classification

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

: Causes skin irritation. **Skin contact**

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Date of issue/Date of revision Version :1 7/11 SG : 5/23/2022 Date of previous issue : No previous validation

Section 11. Toxicological information

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Synergy 915	7099	4430.6	N/A	N/A	N/A
1-aminopropan-2-ol	2098	1851	N/A	N/A	N/A
neodecanoic acid	2000	N/A	N/A	N/A	N/A
benzotriazole	500	N/A	N/A	N/A	N/A
pyridine-2-thiol 1-oxide, sodium salt	1500	1800	N/A	N/A	1.5
1,2-Ethanediamine, N1,N1,N2,N2-tetramethyl-, polymer with 1,1'-oxybis[2-chloroethane]	1951	N/A	N/A	N/A	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Synergy 915	EC10 >1 mg/l	Crustaceans	72 hours
, 0,	EC50 >1 mg/l	Algae	72 hours
	EC50 >1 mg/l	Crustaceans	72 hours
	EC50 >1 mg/l	Fish	72 hours
	NOEC >1 mg/l	Algae	72 hours
	NOEC >1 mg/l	Fish	72 hours
1-aminopropan-2-ol	Acute LC50 210 mg/l Fresh water	Fish - Carassius auratus	96 hours
benzotriazole	LC50 180 mg/l	Fish	96 hours
	Acute EC50 15.8 mg/l	Daphnia - Daphnia galeata	48 hours
	Chronic EC10 0.97 mg/l	Daphnia - Daphnia galeata	21 days
pyridine-2-thiol 1-oxide, sodium salt	EC50 0.0012 mg/l	Algae	72 hours
	EC50 0.0088 mg/l	Daphnia	48 hours

Date of issue/Date of revision : 5/23/2022 Date of previous issue : No previous validation Version :1 8/11 SG

Section 12. Ecological information

П				
	1,2-Ethanediamine, N1,N1,	LC50 13 mg/l Marine water	Fish	96 hours
	N2,N2-tetramethyl-, polymer			
	with 1,1'-oxybis			
	[2-chloroethane]			

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-aminopropan-2-ol	-0.96	-	low
neodecanoic acid	2.1	<225	low
benzotriazole	1.44	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	Not regulated.				
UN proper shipping name	-	-	-	-	-
Transport hazard class (es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

List name	Ingredient name	Status
Schedule III	Triethanolamine	Listed

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

China : All components are listed or exempted.Europe : All components are listed or exempted.

Section 16. Other information

History

Date of printing : 5/23/2022 Date of issue/Date of : 5/23/2022

revision

Date of previous issue : No previous validation

Version : 1

Product Stewardship Blaser Swisslube AG

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
• •	Expert judgment Expert judgment

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 5/23/2022 Date of previous issue

: No previous validation

Version :1

11/11 SG