SAFETY DATA SHEET



Blasogrind HC 5

Section 1. Identifi		
Product identifier	: Blasogrind HC 5	
Product code	: 03280-56	
Relevant identified uses of	the substance or mixture and uses advised against	
Identified uses		
Industrial use only. Metal working fluids		
Uses advised against		
Consumer use.		
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E Meil: contact@blager.com	
Supplier's details	E-Mail: contact@blaser.com Blaser Swisslube (S) Pte. Ltd. No. 1 Yishun Industrial Street 1 A'Posh Bizhub #05-08 768160 Singapore Tel:+65 6339 6881 E-Mail: singapore@blaser.com	
e-mail address of person responsible for this SDS	: reach@blaser.com	
Emergency telephone number (with hours of operation)	: +65 3165 2217 (24h/7d)	
Section 2. Hazard	s identification	
Classification of the substance or mixture	: SKIN SENSITISATION - Category 1 ASPIRATION HAZARD - Category 1	
GHS label elements, includi	ing precautionary statements	
Hazard pictograms		
Signal word	: Danger	
Hazard statements	 H304 - May be fatal if swallowed and enters airways. H317 - May cause an allergic skin reaction. 	
Precautionary statements		
Prevention	: P280 - Wear protective gloves. P261 - Avoid breathing vapour.	
Response	 P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. 	
Storage	: Not applicable.	
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Section 2. Hazards identification

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Disposal
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: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated middle	≥50 - ≤75	64742-46-7
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤50	72623-86-0
Polysulfides, di-tert-dodecyl	≤5	68425-15-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula

: Not applicable.

Section 4. First aid measures

Descript	ion of ne	<u>cessary firs</u>	st aid meas	ures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effe	ects	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.



Section 4. First aid measures

Ingestion	: May be fatal if swallowed and enters airways.
<u>Over-exposure signs/sym</u>	<u>ptoms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: Adverse symptoms may include the following: nausea or vomiting
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: No specific data.
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
 For non-emergency personnel
 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
 For emergency responders
 If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".



Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
Distillates (petroleum), hydrotreated middle	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 5 mg/m ³ 8 hours. Form: Mist PEL (short term): 10 mg/m ³ 15 minutes. Form: Mist		
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 5 mg/m ³ 8 hours. Form: Mist PEL (short term): 10 mg/m ³ 15 minutes.		
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Section 8. Exposure controls/personal protection

Form: Mist

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Biolo	aical	exposure	indices

No exposure indices known.

Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>ires</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	1	Liquid.
Colour	:	Colourless.
Odour	:	Faint odour.
Odour threshold	:	Not available.
рН	:	Not applicable.
Melting point/freezing point	:	Not available.
Pour point	:	-24°C (-11.2°F)

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Section 9. Physical and chemical properties and safety characteristics

Boiling point, initial boiling	: Not available.
point, and boiling range	
Flash point	: Open cup: 150°C (302°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapour pressure	: Not available.
Relative vapour density	: Not available.
Relative density	: Not available.
Density	: 0.85 g/cm³ [20°C (68°F)]
Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 5 mm ² /s (5 cSt)
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: 36 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SADT	: Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity				
Product/ingredient name	Result	Species	Dose	Exposure
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	LD50 Dermal	Rabbit	>2000 mg/kg	-
Polysulfides, di-tert-dodecyl	LD50 Oral LD50 Dermal LD50 Oral	Rat Rat Rat	>5000 mg/kg >2000 mg/kg >2000 mg/kg	

Irritation/Corrosion

Not available.



Section 11. Toxicological information

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	1	Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	1	May be fatal if swallowed and enters airways.
Symptoms related to the phy	<u>sic</u>	cal, chemical and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	:	Adverse symptoms may include the following: nausea or vomiting
Delayed and immediate effec	<u>ts</u>	as well as chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.



Section 11. Toxicological information

Potential chronic health effects

Not available.

General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated middle	EC50 >10000 mg/l	Algae	96 hours
	EC50 3193 mg/l EC50 1028 mg/l	Daphnia Fish	48 hours 96 hours

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Polysulfides, di-tert-dodecyl	>6.2	-	High

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal methods

Section 14. Transport information

	-				
	UN	IMDG	ΙΑΤΑ	ADR/RID	ADN
UN number	Not regulated.				
UN proper shipping name	-	-	-	-	-
Transport hazard class (es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

<u>History</u>	
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Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available
	SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN SENSITISATION - Category 1	Calculation method
ASPIRATION HAZARD - Category 1	Calculation method

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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